

5/25

SPLIT

DART AEROSPACE LTD		Work Order:	Z3301 A
Description: Fitting		Part Number:	D3299-1
Dwg: D3299 Rev. A <i>Get Not. 11.16</i>		Qty:	25/24
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>QH</i>	05.05.25	25
2	MC	Cut blank: 2.200" long Material: 6061-T6 (QQ-A-200/8 or QQ-A-225/8) 1.625" Hex (M6061T6H1.625) Identify as D3299-1			
		Batch: M17625	<i>5.6</i>	05/07/25	26
3	MC	Turn as per Folio FA451 and Dwg D3299	<i>5.6</i>	05/07/26	26
4	QC2	Inspect parts as they come off the CNC machine	<i>5.6</i>	05/07/26	26
5	MV	Machine as per Folio FA451 and Dwg D3299	<i>BL</i>	05.08.06	26
6	QC2	Inspect parts as they come off the CNC machine	<i>BL</i>	05.08.06	26
7	QC8	Second check	<i>5</i>	05/08/06	26
8	MV	Deburr	<i>BL</i>	05.08.06	26
9	PG	Issue P/O: <u>2008434</u> Anodize as per Dwg D3299 Possible Supplier: TNM Paint Material release note is required	<i>AL</i>	05/08/06	26
10	RG	Receive and Inspect for transit damage Ensure material release note is attached	<i>CL</i>	05/08/26	26
11	QC5	Inspect work to Step 10	<i>Q</i>	05.08.30	26
12	ST	Identify and Stock	<i>CL</i>	05/08/31	24
13	AC	<i>Identify part with Dart Part #, part # using Aeron Paint Prement</i> <i>marker</i> Cost / part: <u>19.35</u>	<i>SAC</i>	05.09.01	24
14	DC	Close W/O <u>23.94</u> Inspect Level 21	<i>PL</i>	05/09/01	24

Rev	Date	Change	Revised By	Approved
A	04.10.04	New issue	KJ/JLM	<i>JLM</i>

RELEASED
5/09/00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-08-30	11	Chamfered end damaged on fitting.	DB Design Mgr	Susp: destroy		2 05-08-31	WD 05-08-30	2 05-08-30

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 05/09/01

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD	Work Order:	23301
Description: Fitting	Part Number:	D3299-1
Inspection Dwg: D3299	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>S.G/B6</u>	Audited by: <u>ml</u>	Prototype Approval:	N/A
Date: <u>05/07/06</u>	Date: <u>05/08/06</u>	Date:	N/A

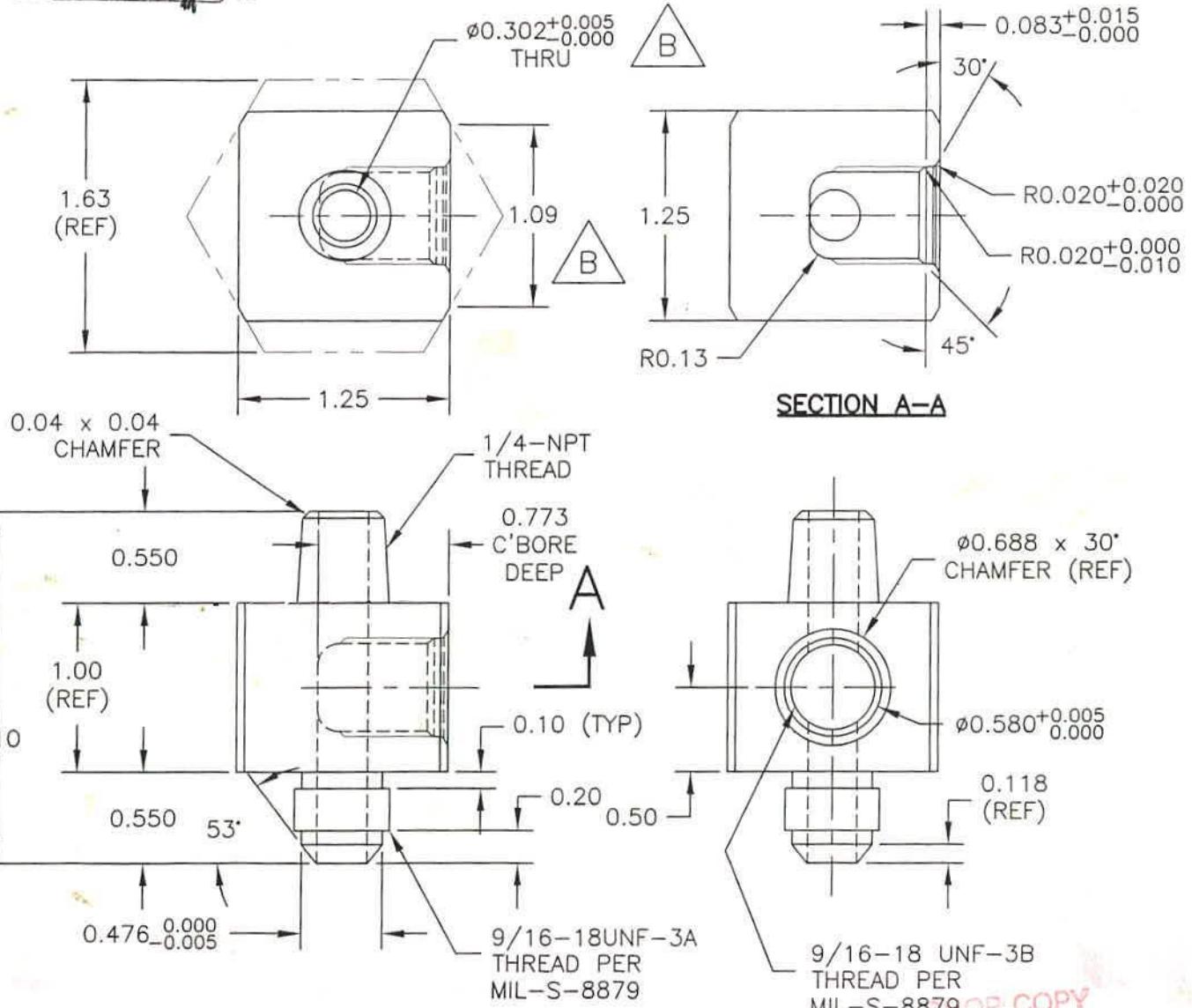
Rev	Date	Change	Revised by	Approved
A	04.11.12	New Issue	KJ/JLM	<i>[Signature]</i>
B	05.05.25	Ø0.302 was Ø0.312; 1.09 added	KJ/JLM	<i>[Signature]</i>

RELEASED
JUL 2015 05 28

DART

DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3299	REV. B SHEET 1 OF 3
DATE 05.04.28		TITLE FITTING	SCALE 1:1
A	04.07.06	NEW ISSUE	
B	05.04.28	1.09 WAS 0.837; Ø0.302 WAS Ø0.297	

RELEASED
05-04-28 #



D3299-1

D3299-1 NOTES:

1) MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8) 1.63 HEX BAR (M6061T6H1.625)
2) FINISH: BLUE ANODIZE PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2
POSSIBLE SUPPLIER: ANODIZING TNM PAINT
3) BREAK ALL SHARP EDGES 0.005 TO 0.010
4) ALL DIMENSIONS ARE IN INCHES
5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
6) IDENTIFY WITH DART P/N & B/N USING FINE POINT PERMANENT MARKER

RECD COPY
RENDIMENT
ROUT NOTICE
WORK ORDER
73301

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Job Costing Report

Dart Aerospace Ltd.
HawkesburyMay 12, 2005
04:28 pm

Work Order No : 0023301
 Project Name : D3299-1
 Project For : WK525
 Work Order Type : Main
 Main WO Number :
 House Part Number : D3299-1
 Description : Fitting
 Manufactured : Yes
 Amount Req'd : 25
 Amount Done : 0
 Start Date : 05-12-05
 Est Finish Date : 06-23-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Mark Up : 0.000%
 Actual Mark Up : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
=====		=====	=====		
Burden :	0.00	0.00	0.00		
=====		=====	=====		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00



21 chemin de l'Aviation, QC H9R 4Z2

Telephone: (514) 429-7777 Fax: (514) 429-5108

Certifié ISO 9001-2000 / ISO 9001-2000 certified

Certifié NADCAP / NADCAP certified

42716

09-Aug-2005

CLIENT / CUSTOMER:

DART AEROSPACE LTD.

1270 ABERDEEN STREET

HAWKESBURY, ONTARIO

K6A 1K7

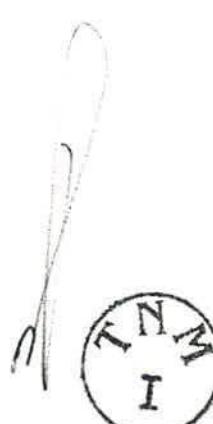
CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITEPURCHASE ORDER/
NO. DE COMMANDE: 2008434

ITEM	COMMANDE ORDERED	EXPEDIE SHIPPED	PART NUMBER & DESCRIPTION	PART PROCESS & TREATMENT
1	5	5	D3299-1 B23011	BLUE ANODIZE PER MIL-A-8625F TYPE II CLASS 2 ALL OVER
2	26	26	D3299-1 B23011	BLUE ANODIZE PER MIL-A-8625F TYPE II CLASS 2 ALL OVER
3	15	15	D3299-3 B23302	BLUE ANODIZE PER MIL-A-8625F TYPE II CLASS 2 ALL OVER

REQUIREMENTS HAVE BEEN IN ACCORDANCE WITH MD-INC P.R.I.D.E. MANUAL

Nous certifions que les articles énumérés ont été procédés accordément à l'inspection ci-haut.
Les cartes de travail ont été remplies et sont disponibles pour consultation sur demande.

We hereby certify that the above parts have been processed in accordance with the above inspection.
Travel cards have been filed and are available for viewing upon request.



Signature/Signed:

Directeur de la Qualité / Q.A. Manager